

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,322,510 B2  
APPLICATION NO. : 10/517693  
DATED : January 29, 2008  
INVENTOR(S) : Gerhard Kraus

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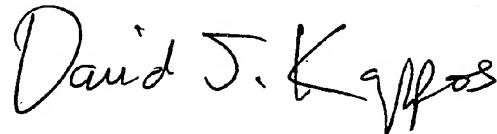
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In Claims - Col. 7, lines 32-47 should read —

1. A machining unit, for the machining of workpieces, the machining unit comprising: one or more machining stations each with robots including a robot with a welding tool; and at least one turning station having at least two work stations for carrying out different operations simultaneously, said turning station having at least two multiaxially movable turning units arranged next to one another with gripping tools and with movable turning units working areas, which intersect each other at said work stations, one work station being a workpiece support and another work station being a joining station, said robot with said welding tool being arranged with a range of operation such that said welding tool at said joining station performs joining operations at said joining station.

Signed and Sealed this

Twenty-fifth Day of August, 2009

A handwritten signature in black ink that reads "David J. Kappos". The signature is written in a cursive, flowing style with a large initial 'D' and 'K'.

David J. Kappos  
*Director of the United States Patent and Trademark Office*